Appl. No. 10/708,783 Amdt. dated July 25, 2005 Reply to Office action of April 18, 2005

## Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application.

## Listing of Claims:

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5 Claim 1-7 (Canceled).

Claim 8 (New): A method for monitoring a machine comprising: selecting a product wafer running through a machine; performing a non-destructive detection to inspect a plurality of defects;

separating pre-layer defects from layer defects; analyzing the top layer defects for killer defects;

if killer defects are present among the top layer defects, initiating an alarm on the machine; and

if killer defects are not present among the top layer defects, processing a work of the machine.

Claim 9 (New): The method of claim 8 wherein the step of separating the pre-layer defects is performed according to a predetermined database, the database comprising a classifying rule of each defect type and defect information of each defect type.

Claim 10 (New): The method of claim 9 wherein the defect information of each defect type comprises an influence degree over a yield of the semiconductor process of each defect type.

Claim 11 (New): The method of claim 10 wherein when killer defects are detected, the method further comprises following steps:

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performing a root cause analysis according to the defect type of the detected defects; and

informing a responsible person of the semiconductor process to correct process parameters of the semiconductor process.

Claim 12 (New): The method of claim 8 wherein the method utilizes inline automatic defect classification (ADC) tools to classify the defects.

Claim 13 (New): The method of claim 12 wherein the ADC tools includes databases of defect types of each layer to classify the defects.

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